# SAFETY DATA SHEET

### according to UN-GHS (rev. 7)

Blasomill 15

Section 1. Identifi	cation
Product identifier Article No.	: Blasomill 15 : 03164-51
Relevant identified uses of t	the substance or mixture and uses advised against
Identified uses	
Industrial use only. Metal working fluids	
Uses advised against	
Consumer use.	
Manufacturer	: BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com
Supplier's details	<ul> <li>Hi-Tech Machine Tools (Pty) Ltd 16 Nguni Drive ,Longmeadow West Modderfontein,1609 South Africa Tel:+27 (0) 11 608 0088</li> <li>E-Mail: info@hitech.co.za</li> </ul>
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: +27 21 300 2732 (24h/7d)
Section 2. Hazard	identification
Classification of the substance or mixture	: ASPIRATION HAZARD - Category 1
GHS label elements Hazard pictograms	
Signal word	: Danger
Hazard statements	: H304 - May be fatal if swallowed and enters airways.
Precautionary statements	
General	: Not applicable.
Prevention	: Not applicable.
Response	<ul> <li>P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.</li> </ul>
Storage	: P405 - Store locked up.
Date of issue/Date of revision	: 20. Dec. <b>Date of previous issue</b> : 16. Dec. 2022 <b>Version</b> : 2 1/10 ZA 2023





## Section 2. Hazard identification

: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known. result in classification

# Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	≥50 - ≤75	848301-69-9
Sunflower oil	≥10 - ≤25	8001-21-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### **Description of necessary first aid measures**

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	: Avoid breathing vapour or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	<ul> <li>Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.</li> </ul>
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms	fects, acute and delayed
Potential acute health effe	<u>ts</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: May be fatal if swallowed and enters airways.
<u>Over-exposure signs/sym</u>	<u>coms</u>
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
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Disposal



## Section 4. First aid measures

In	α	<b>e</b> s	st	io	n

: Adverse symptoms may include the following: nausea or vomiting

Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	<ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.</li> </ul>
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

#### See toxicological information (Section 11)

# Section 5. Firefighting measures

Extinguishing media		
Suitable extinguishing media	:	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical	:	In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	:	No specific data.
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency	No action shall be taken involving any personal risk or without suitable training.
personnel	Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for cont	ainment and cleaning up
Small snill	Ston leak if without risk. Move containers from spill area. Dilute with water and mon

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop<br/>up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry<br/>material and place in an appropriate waste disposal container. Dispose of via a<br/>licensed waste disposal contractor.



## Section 6. Accidental release measures

Large spill	: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

Precautions for safe handling		
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use

# Section 8. Exposure controls/personal protection

#### Control parameters

Occupational exposure limits None.

#### **Biological exposure indices**

No exposure indices known.

Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measu	res

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before
	eating, smoking and using the lavatory and at the end of the working period.
	Appropriate techniques should be used to remove potentially contaminated clothing.
	Wash contaminated clothing before reusing. Ensure that eyewash stations and
	safety showers are close to the workstation location.



# Section 8. Exposure controls/personal protection

Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

# Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

#### **Appearance**

	. Linuid
Physical state	: Liquid.
Colour	: Light brown.
Odour	: Characteristic.
Odour threshold	: Not available.
рН	Not applicable.
Melting point/freezing point	: Not available.
Pour point	: -33°C (-27.4°F)
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: Open cup: 180°C (356°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/ flammability limit	: Not available.
Vapour pressure	: Not available.
Relative vapour density	: Not available.
Relative density	: Not available.
Density	: 0.85 g/cm³ [20°C (68°F)]
Solubility in water	: Not available.
Miscible with water	: No.



# Section 9. Physical and chemical properties and safety characteristics

Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): 15 mm²/s (15 cSt)
Particle characteristics	
Median particle size	: Not applicable.

# Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Shelf life: 36 months.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Sunflower oil	LD50 Oral	Rat	>2000 mg/kg	-

#### Irritation/Corrosion

Not available.

#### **Sensitisation**

Not available.

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### Reproductive toxicity

Not available.

#### **Teratogenicity**

Not available.



# Section 11. Toxicological information

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

Not available.	
Aspiration hazard	
Product/ingredient name	Result
Distillates (Fischer-Tropsch)	heavy, C18-50 branched, cyclic and linear ASPIRATION HAZARD - Category 1
Information on likely	: Not available.
routes of exposure Potential acute health effects	
Eye contact	No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	<ul> <li>No known significant effects or critical hazards.</li> <li>No known significant effects or critical hazards.</li> </ul>
Ingestion	: May be fatal if swallowed and enters airways.
ingestion	
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: Adverse symptoms may include the following: nausea or vomiting
	ts as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

#### Numerical measures of toxicity Acute toxicity estimates



-	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)		Inhalation (dusts and mists) (mg/l)
Blasomill 15	>5000	N/A	N/A	N/A	N/A
Sunflower oil	2500	N/A	N/A	N/A	N/A

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#### **Toxicity**

Not available.

#### Persistence and degradability

Not available.

#### **Bioaccumulative potential**

Not available.

#### **Mobility in soil**

Soil/water partition: Not available.coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

# Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimised wherever possible.
Disposar methods	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or
	liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

# Section 14. Transport information

2023

	UN		IMD	G	ΙΑΤΑ	
UN number	Not regulated.		Not regulated.		Not regulated.	
UN proper shipping name	-		-		-	
Transport hazard class(es)	-		-		-	
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## Section 14. Transport information

Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

## Section 15. Regulatory information

#### 15.1 International regulations

Stockholm Convention on Persistent Organic Pollutants Not listed.

#### 15.2 Other regulations

Chemical safety assessment : No Chemical Safety Assessment has been carried out.

## Section 16. Other information

#### **History**

Dete of aviation	· 20 Dec 2022
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Date of issue/Date of revision	: 20. Dec. 2023
Date of previous issue	: 16. Dec. 2022
Version	: 2
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	<ul> <li>ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor EC50 = Half maximal effective concentration GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LC50 = Median lethal concentration LD50 = Median lethal concentration LD50 = Median lethal dose LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations</li> </ul>

#### Procedure used to derive the classification

Classification	Justification
ASPIRATION HAZARD - Category 1	Calculation method

References

: Not available.

#### **V** Indicates information that has changed from previously issued version.

#### IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

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## Section 16. Other information

#### Other Regulations:

#### **REACH**:

Herewith, we confirm that all our products fulfill all the requirements of REACH regulation. All of the raw materials used in our products are either REACH registered or exempt from registration.

#### ROHS:

BLASER Swisslube products are fully compliant with Annex II of DIRECTIVE 2015/863/EU (RoHS 3) and do not contain the following substances above their respective limitations:

Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), Diisobutyl phthalate (DIBP), chromium Cr<sup>6</sup>+-compounds, Heavy metals (Lead or it's compounds, cadmium or it's compounds, mercury or it's compounds).

Herewith we confirm that, with the exceptions of Additive A38 (art.-no. 29182-02), our cutting and grinding fluids do not contain any Substances of Very High Concern (SVHC) above the regulatory cut-off limit of 0.1%.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.